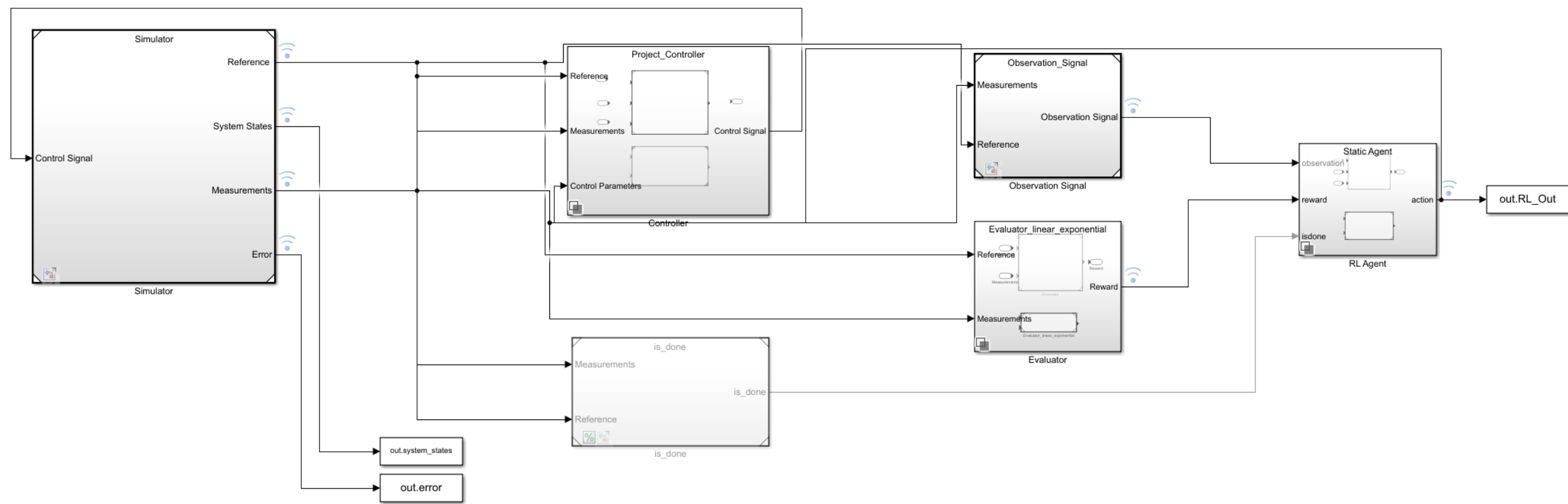


# AGV control optimization with machine learning

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## Introduction

- Goal: Machine learning based auto tuner for controlling PID parameters
- Problem: Tuning PID parameters manually is time consuming
- Objective: Minimize track deviation with ML-based controller

## Simulator

An advanced Simulink model was constructed in order to enable realistic simulations of the AGV. The model was validated with real data from a real AGV and features a multitude of variable disturbances in order to increase the stability of trained agents.

## Machine Learning

Two different machine learning methods were evaluated for the auto-tuner. Deep deterministic policy gradient (DDPG)

$$Q^*(s, a) = E_{s' \sim P} \left[ r(s, a) + \gamma \max_{a'} Q^*(s', a') \right]$$

and proximal policy optimization (PPO)

$$L_t^{CLIP}(\theta) = \min \left( R_t(\theta) A_t^{\pi_{\theta^k}}, \text{clip}(R_t(\theta), 1 - \epsilon, 1 + \epsilon) A_t^{\pi_{\theta^k}} \right)$$

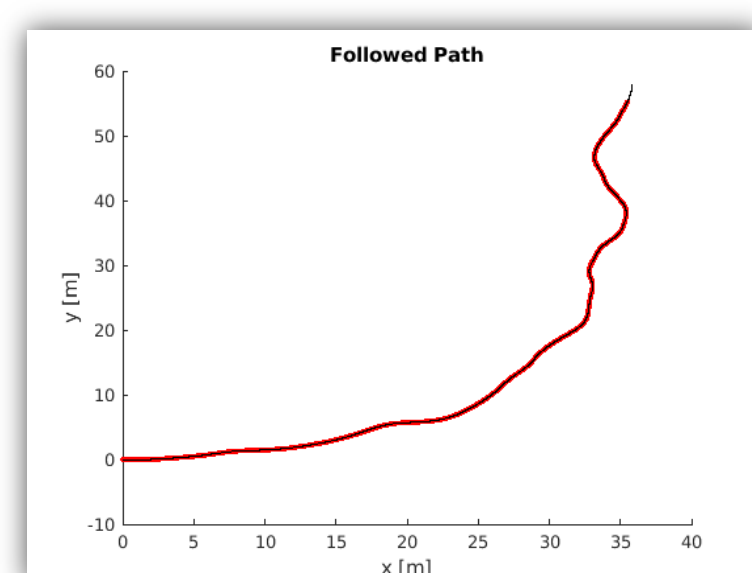
Two different reward functions have been investigated

- Simple linear based on velocity and heading error.
- Conditional error with an exponential error scale when error was larger than requirement.

## Conclusion

Compared to conventional tuning, the ML-based tuning methods can yield:

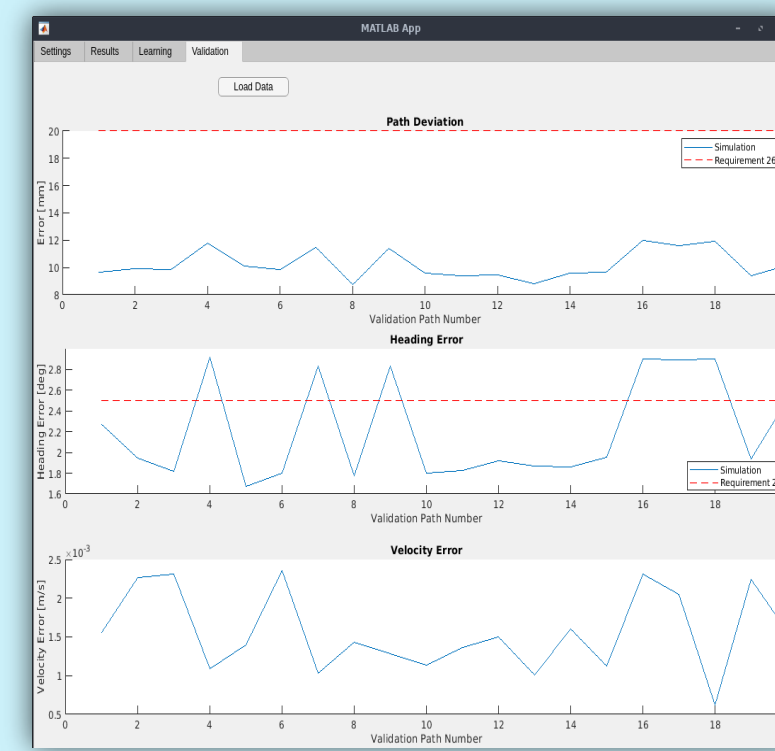
- Improved performance
- Increased robustness for various environments
- Decreased tuning time



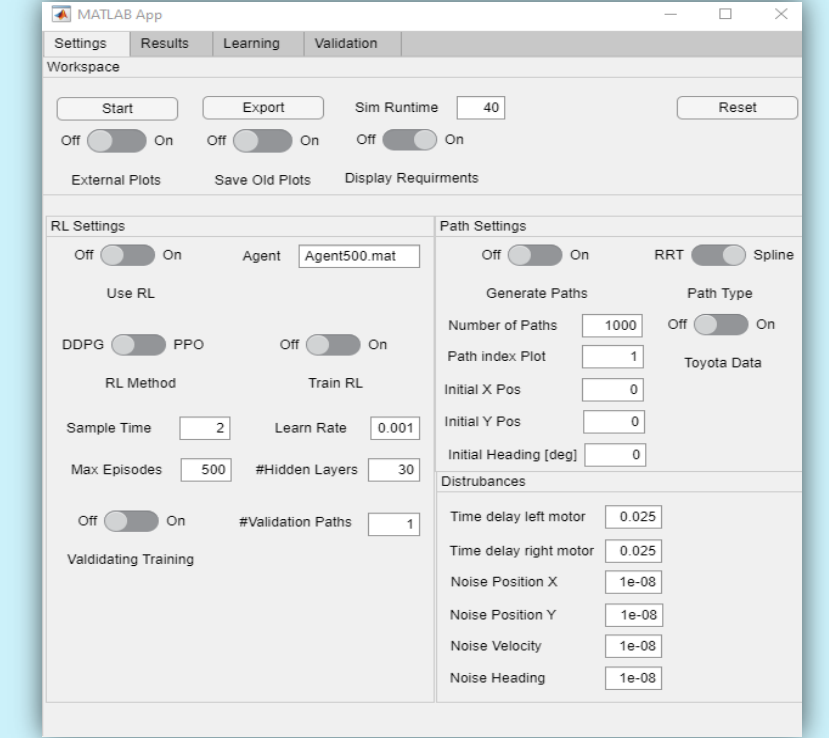
## Experiments

The machine learning methods are evaluated with regards to their path-following performance compared to the manually tuned controller

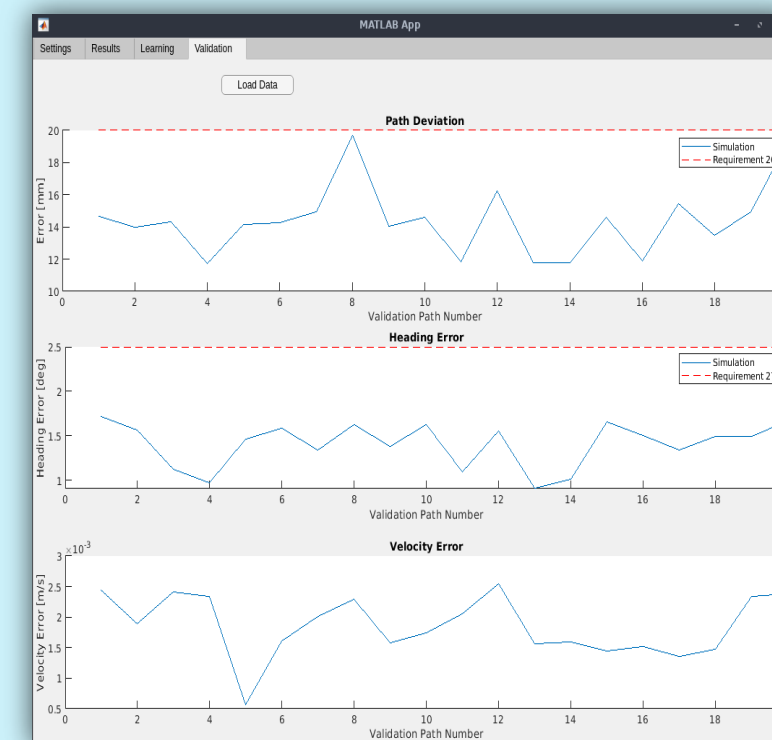
### Manual Tuning Performance



### GUI



### PPO Performance



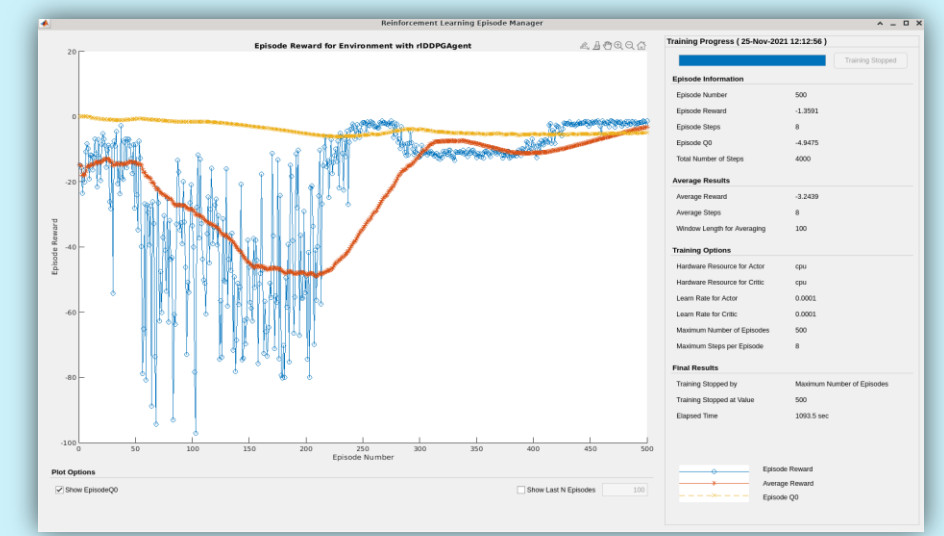
### DPPG Performance



### Training PPO



### Training DPPG



## Future Work

Some interesting questions that need to be researched is:

- Implement into a real vehicle
- Test more reward functions based on other variables
- Extend simulation environment with a more detailed model for electric motors